

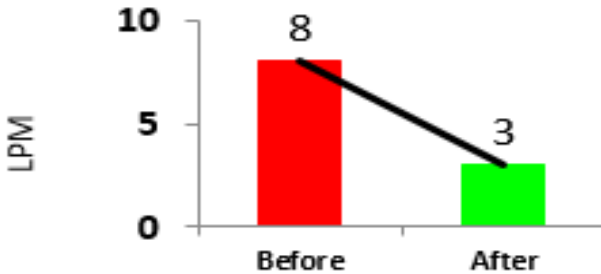


Best Kaizen- Cost/Natural resources

AD▼IK		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
		TPM CIRCLE NAME :		LOSS NO./STEP	14								
Plant : P14		DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	
CELL :-	Facility	CELL NAME :	<u>Facility</u>	M/C STAGE:									OPERATION: Water tap
KAIZEN THEME :		KAIZEN IDEA :											
To reduce the water consumption		Flow tap filter size to be reduce							BENCHMARK:		8 LPM		
									TARGET:		3 LPM		
									KAIZEN START:		10.06.18		
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET DATE:		25.06.18		
Water consumption is more		Replaced the 8 LPM flow tap filter by 3 LPM flow filter							KAIZEN FINISH:		20.06.18		
									TEAM MEMBERS:				
									<u>Viji</u>		<u>Manash</u>		
									<u>Ganesan</u>				
WHY-WHY ANALYSIS:		BEFORE				AFTER				BENEFITS:-			
Why1:- Water consumption is more										1. Water saving			
Why2:- More water using for hand wash										KAIZEN SUSTAINANCE			
Why3 :- Tap flow filter size is big										WHAT TO DO:- Energy audit			
ROOT CAUSE		RESULTS:				SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT							
Flow tap filter size big		1.Used 3 LPM filter <u>inplace</u> of 8 LPM				SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS			
						1							
REGISTRATION NO.:						HD SCOPE INFORMATION IN OTHER PLANT							
DATE:						SR. No	Plant	WHEN	WHOM	STATUS			
REGISTERED BY:	<u>Mr.Subramani</u>												
MANGERS SIGN:	Mr. Dinesha M												